

68 – 11

BUFF EPOXY-POLYAMIDE PRIMER

DESCRIPTION: PICCO 68 – 11 Buff Epoxy-Polyamide Primer is a two component corrosion and chemical resistant coating that provides excellent protection on steel surfaces. PICCO 68 – 11 Buff Epoxy-Polyamide Primer is formulated to maximize abrasion resistance, adhesion, and corrosion resistance while providing a chemical and mechanical grip for top coats to assure a tightly bonded system. Additionally, PICCO 68 – 11 Buff Epoxy-Polyamide Primer provides outstanding resistance to acids, alkalis, salts, and mild solvents. PICCO 68 – 11 Buff Epoxy-Polyamide Primer is recommended for oil production rigs and platforms, marine vessels and structures, chemical refineries, and industrial equipment subjected to aggressive compounds. For optimum resistance properties, PICCO 60-Series Epoxy-Polyamide finish coats are recommended.

TYPICAL USES INCLUDE

Offshore Equipment
Petro Chemical Industries

Marine Vessels
Oil Production Rigs

Storage Tanks and Piping
Immersion Services

TYPICAL PHYSICAL PROPERTIES:

COLOR:	Buff	RECOMMENDED D.F.T.:	2.0 – 4.0 mils/coat
COMPONENTS:	Two	DRY TIME:	@ 77° F, 55% R.H.
GLOSS:	Flat	To Touch:	45 – 90 Minutes
MIXING RATIO (BY VOL.):	4:1	To Handle:	5 Hours
WT./GALLON:	12.0 lbs	To Recoat:	2 – 4 Hours
POT LIFE:	8 hours	THINNING:	Brush: T-601 (5% - 15%) Spray: T-601 (10% - 20%)
VISCOSITY AT 77° F:	80 KU	APPLICATION METHODS:	Brush, Roll, Spray
SHELF LIFE:	2 Years	FILM THICKNESS:	
SOLIDS BY WEIGHT:	71%	Wet:	3.5 – 5.5 mils per coat
SOLIDS BY VOLUME:	52%	Dry:	2.0 – 3.0 mils per coat
TEMP. RESISTANCE:	200°F	APPLICATION EQUIPMENT:	
CHEM. RESISTANCE:	Aggressive Chemical Exposure	CONVENTIONAL:	DeVilbiss 510 Gun E Tip + Needle, 704 Air Cap
THEORETICAL COVERAGE:	840 ft ² /gal @ 1 mil dft	AIRLESS:	Graco 30:1 Pump, 615 Tip or equivalent
FLASH POINT:	70° F, TCC	CLEANING OF EQUIPMENT:	T-601 or T-42
V.O.C.:	3.4 lbs/gal		

PACKAGING:

Base: Ones – 80% Fill (0.80 gal)
Fives – 80% Fill (4.0 gal)

Activator: Quarts – 80% Fill (0.20 gal)
Ones – 100% Fill (1.0 gal)

APPLICATION CONDITIONS:

Surface should be dry, above 50° F and at least 5° F above the dew point.

SURFACE PREPARATION:

Remove all grease, oil, dirt, dust or other contaminants.

NORMAL SERVICE: SSPC – SP2 and SP3 Hand and Power Tool Cleaning

CORROSIVE SERVICE: SSPC – SP6 Commercial Blast Cleaning or SSPC – SP10 Near White Metal Blast Cleaning.

IMMERSION SERVICE: SSPC – SP10 Near White Metal Blast Cleaning.

CONCRETE SERVICE: Surfaces should be lightly sandblasted and/or acid etched. If acid etching is used, the surface should be rinsed with fresh water and allowed to dry thoroughly before application of the PICCO 68 – 11 Buff Epoxy-Polyamide Primer.

Note: Concrete must be cured for at least 28 days prior to application.

PREVIOUSLY PAINTED SURFACES:

Remove all grease, oil, dirt, dust or other contaminants. Surface must be clean and dry.

Remove all rust, rust scale, chalk, and loose peeling paint by SSPC – SP2 and SP3 Hand and Power Tool Cleaning, or SSPC – SP7 Brush-Off Blast Cleaning.

RECOMMENDED TOP COAT:

Use PICCO 60 – Series Epoxy-Polyamide Finish Coats.

For optimum aesthetic results, topcoat with PICCO 70 or 72 – Series Polyurethanes.

SAFETY INFORMATION**DOT CLASSIFICATION: PAINT UN 1263**

DANGER: Causes eye burns and skin irritation. Vapor harmful. Dried film of this paint may be harmful if eaten or chewed. Contains organic solvent. Do not get in eyes, on skin or on clothing. Wear eye protective equipment when handling. Keep away from heat, sparks, and flame. Avoid breathing vapor or mist. Wash thoroughly after handling. Wear appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application unless air monitoring demonstrates vapor/mist levels are below applicable level. Follow respirator manufacturer's directions for use. Keep container closed. Keep out of reach of children.

FIRST AID: IN CASE OF EYE CONTACT, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CALL A PHYSICIAN. FOR SKIN CONTACT, FLUSH WITH WATER AND WASH WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING AND LAUNDER BEFORE REUSE. IF INHALED, REMOVE TO FRESH AIR. IF NOT BREATHING GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH, AND CALL A PHYSICIAN.

NOTICE: Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or **fatal**.

FOR INDUSTRIAL USE ONLY